



Bureau Veritas - Kalassay

P.O. Box 3575
Midland W.A. 6056
Australia

Sample Preparation

Sorting and Drying	Code	Price	Unit
Sorting and Boxing of Samples, received as pulps	SORTBOX	0.00	Sample
Sorting and Drying of Samples, prior to preparation	SORTDRY	0.00	Sample
Reporting of Sample Weight, as received	WEIGHIN	1.10	Sample
Primary Crushing	Code	Price	Unit
Standard Jaw Crushing to nominal minus 6mm	JAWC	3.60	Per 3 Kg
Boyd Jaw Crushing to nominal minus 3mm	BOYD	3.60	Per 3 Kg
Sample Reduction	Code	Price	Unit
Riffle Splitting (Jones Type Splitter) 50:50 Split	SPLITRIF	2.50	Per Split
Rotary Splitting 50:50 Split or other, as requested	SPLITROT	3.50	Per 3 Kg

Pulverising – Conventional

- Kalassay grinding specification is 90% passing 75um
- Grinding of the sample incorporates thorough mixing to achieve homogeneity and produce a statistically representative sub-sample
- Pulverising performance is tracked by regular wet screening
- Screening Ratio: one screen per 50 samples pulverised
- **This service is performed for every job and is provided at no charge to the client**
- Quartz washes are performed before every batch of samples
- **This service is performed for every job and is provided at no charge to the client**

	Code	Price	Unit
Drying and Pulverising of up to 3kg of Sample	PULV_SUBLM5	6.20	Sample
Drying and Pulverising of up to 800g of Sample	PULV_SUBLM2	5.30	Sample
Repulverising of Pulp Samples	REPULVLM2	3.00	Sample
Pulverising and Ashing of Biological Sample	PULVASHBIO	39.90	Sample
Pulverising and Ashing of Carbon sample	PULV_ASH	39.90	Sample
Barren Quartz wash introduced between samples and pulverised to clean bowl. Inserted as instructed by client	WASH	8.80	Each
Waste Disposal (not applicable to pulp samples)	CTD	0.75	Sample
Storage of Pulp Samples after 60 days	ST001	0.0006	Per sample per day
Storage of Reject Samples after 30 days	ST001	0.006	Per sample per day

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All services are offered subject to our standard terms and conditions

Perth Assay Laboratory
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Additional Services			
Description	Code	Price	Unit
Core Cutting and Sampling (inc supply of calico bags)	CORE	110.00	Hour
Quarantine Treatment - Pulps	QUARPULP	2.50	Sample
Quarantine Treatment – Bulk Samples	QUARBULK	3.50	Sample
Specific Gravity Determination – Rock / Core Samples Walker's Steelyard Method	SGROCK	12.46	Sample
Specific Gravity Determination – Rock / Core Samples Walker's Steelyard Method with Wax Coating	SGROCK	25.00	Sample
Specific Gravity Determination – Pulp Samples Pycnometer method	SGPULP	33.60	Sample
Screening of Samples as instructed by client	SIZING	94.50	Hour
Quality Assurance Surcharge (only applicable to batches of less than 20 samples)	QAS	31.50	Per Batch
Minimum Job Charge			
Minimum Job Charge		200.00	Per Batch
Hazardous Sample Types			
Kalassay employs special hazard management protocols to protect our employees, contractors and the environment from potentially hazardous materials	Code	Price	Unit
Hazardous Sample Handling	HAZSAM	1.60	
Hazardous Waste Disposal (not applicable to samples received as pulps)	HAZWAS	0.63	Sample
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Analysis for Gold and Associated Elements

Fire Assay / Lead Collection

Fire Assay with Lead Collection, Cupellation and Bead Digest

Quantitative determination of Gold utilising optimum ratios of appropriate fluxing agents and fusion at high temperature. Semi-quantitative recovery of Platinum and Palladium.
Detection limits in ppm unless otherwise stated

Description	Code	Price	Unit
Fire Assay Fusion – 40g Sample Charge	FAF1	8.35	Sample
Elements and Detection Limits - Flame AAS	Elements and Detection Limits - ICP- MS		
Au 0.01	Au 0.001		
	Pt 0.001		
	Pd 0.001		

(All detection limits expressed in ppm)

Cost Per Element Analysed (per Instrument)			
Elements	Price	Unit	
1	2.00	Sample	
2	3.00	Sample	
3	4.00	Sample	

Cyanide Leach

Cyanide Leach using accelerated Cyanide Leach Solution (LeachWell™)

A popular method for the determination of cyanide extractable Gold.
The large sample size is very useful for reducing sampling error and mitigating the statistical effects of coarse Gold in the sample. Instrumental finish is by Flame AAS

Description	Code	Price	Unit
Accelerated Cyanide Leach – 400g Sample Charge	CLASS1	10.82	Sample
Accelerated Cyanide Leach – 200g Sample Charge	CLASS2	9.45	Sample
PAL Pulverise & Leach – 800g Sample Charge (includes Preparation)	PAL800	19.00	Sample
PAL Pulverise & Leach – 400g Sample Charge (includes Preparation)	PAL400	18.00	Sample
Neutralisation and Disposal of Cyanide Slurry	HAZWAS	0.63	Sample
Flame AAS Analysis. Lower Detection Limit = 0.01ppm Au	AAS01	2.00	Sample

Cyanide Leach - Residual Solids Analysis

Description	Code	Price	Unit
Residual Solids Recovery and Processing (inc AAS Analysis)	FARES	8.93	Sample
Fire Assay Fusion of Residual Solids - 40g Sample Charge	FAF1	8.35	Sample

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Multi-Element Analysis

4-Acid Digest and Analysis by ICP-OES & ICP- MS

4-Acid Digest

Quantitative dissolution of base metals for the majority of geological materials. More resistant metals such as Chrome, Titanium, Magnesium, Zirconium and Tungsten are only partially attacked.

Description	Code	Price	Unit
4-Acid Digest	ADB M4	8.50	Sample

Detection limits in ppm unless otherwise specified. Lower detection limits are available at additional cost. Please discuss your requirements with our Technical Team.

* Indicates possible incomplete digestion

Elements and Detection Limits ICP- OES		Elements and Detection Limits ICP- MS		
Ag 10	Na 20	Ag 0.05	Hg 0.05	Sm 0.005
Al 20	Ni 5	As 0.1	Ho 0.005	Sn 0.05*
As 10	P 20	Ba 0.1	In 0.01	Sr 0.01
Ba 5	Pb 5	Be 0.01	La 0.01	Ta 0.01*
Bi 10	S 100	Bi 0.01	Li 0.05	Tb 0.005
Ca 20	Sb 10	Cd 0.05	Lu 0.005	Te 0.01
Cd 10	Sn 10*	Ce 0.01	Mo 0.05	Th 0.01
Co 5	Sr 1	Co 0.05	Nb 0.01	Ti 0.01
Cr 5*	Ti 5	Cr 0.1*	Nd 0.01	Tl 0.01
	V 5	Cs 0.01	Ni 0.01	Tm 0.005
Fe 0.01 %	W 10	Cu 0.01	P 0.1	U 0.005
K 20	Y 2	Dy 0.005	Pb 0.1	V 0.1
Mg 20	Zn 5	Er 0.005	Pr 0.005	W 0.1
Mn 5	Zr 10*	Eu 0.005	Rb 0.05	Y 0.01
Mo 10		Ga 0.01	Re 0.005	Yb 0.01
		Gd 0.005	Sb 0.05	Zn 0.01
		Ge 0.05	Sc 0.1	Zr 0.05*
		Hf 0.01	Se 0.1	

All detection limits expressed in ppm * Denotes possible incomplete digestion

Cost Per Element Analysed (per Instrument)

Elements	Price	Unit	Elements	Price	Unit
1	2.00	Sample	11	11.10	Sample
2	3.00	Sample	12	11.90	Sample
3	4.00	Sample	13	12.70	Sample
4	5.00	Sample	14	13.50	Sample
5	6.00	Sample	15	14.30	Sample
6	6.90	Sample	16	15.00	Sample
7	7.80	Sample	17	15.70	Sample
8	8.70	Sample	18	16.40	Sample
9	9.50	Sample	19	17.10	Sample
10	10.30	Sample	20	17.80	Sample

20+ Elements by ICP-MS & ICP-OES \$29.40

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Gold and Multi-Element Analysis

Aqua Regia Digest and Analysis by ICP- OES & ICP- MS

Aqua Regia Digest
Suitable for dissolution of the majority of geological materials. Provides semi-quantitative dissolution of Gold, Platinum and Palladium. Major rock-forming minerals and resistive metals are only partially dissolved. Disposable digestion vessels are used to eliminate contamination from the reuse of beakers.

Description	Code	Price	Unit
Aqua Regia Digest – 40g Sample (All Elements)	ADAR1	6.35	Sample
Aqua Regia Digest – 1g Sample (for Base Metals analysis only - not for Au or PGE's)	ADAR3	4.00	Sample

Detection limits in ppm unless otherwise specified. Lower detection limits are available at additional cost. Please discuss your requirements with our Technical Team.

Elements and Detection Limits ICP- OES		Elements and Detection Limits ICP- MS		
Ag 10	Mg 0.01%*	Ag 0.05	Hg 0.05	Se 0.1
Al 10	Mn 10	As 0.1	Ho 0.005*	Sm 0.005*
As 10	Na 50*	Au 0.001	In 0.01	Sn 0.05*
Ba 5*	Ni 5	Ba 0.1*	La 0.01*	Sr 0.01*
Bi 5	P 10	Be 0.01	Li 0.05	Ta 0.01*
Ca 5*	Pb 5	Bi 0.01	Lu 0.005	Tb 0.005*
Cd 10	S 50*	Cd 0.005	Mo 0.01*	Te 0.005*
Co 5	Sb 5*	Ce 0.01*	Nb 0.01*	Th 0.01*
Cr 5*	Ti 5*	Co 0.05*	Nd 0.005*	Ti 0.01*
Cu 5	V 5*	Cr 0.1*	Ni 0.01	Tm 0.005*
Fe 0.01 %*	W 10*	Cs 0.01*	P 0.1	U 0.01*
K 20	Zn 5*	Cu 0.01*	Pb 0.1	V 0.1*
		Dy 0.005*	Pd 0.001	W 0.1*
		Er 0.005*	Pr 0.005*	Y 0.01*
		Eu 0.005*	Pt 0.001	Yb 0.005*
		Ga 0.01	Rb 0.05*	Zn 0.01
		Gd 0.005*	Re 0.005*	Zr 0.05*
		Ge 0.05	Sb 0.01*	
		Hf 0.01	Sc 0.1*	

All detection limits expressed in ppm * Denotes possible incomplete digestion

Cost Per Element Analysed (per instrument)

Elements	Price	Unit	Elements	Price	Unit
1	2.00	Sample	11	11.10	Sample
2	3.00	Sample	12	11.90	Sample
3	4.00	Sample	13	12.70	Sample
4	5.00	Sample	14	13.50	Sample
5	6.00	Sample	15	14.30	Sample
6	6.90	Sample	16	15.00	Sample
7	7.80	Sample	17	15.70	Sample
8	8.70	Sample	18	16.40	Sample
9	9.50	Sample	19	17.10	Sample
10	10.30	Sample	20	17.80	Sample

20+ Elements by ICP-MS & ICP-OES \$29.40

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Multi-Element Analysis

Wave Dispersive XRF from Pressed Powder Pellet and Fused Bead

Description	Code	Price	Unit
Pressed Powder Pellet Preparation	XRFPP	7.50	Sample
Fused Bead Preparation	XRFBEAD	10.50	Sample
Fused Bead Preparation & Thermo-Gravimetric Analysis (TGA)	KFAXPREP	13.13	Sample

Detection limits in ppm unless otherwise specified.
Lower detection limits are available at additional cost.
Please discuss your requirements with our Technical Team.

Example of Detection Limits Analysis of Nickel Laterites in Pressed Powder Pellet		Example of Detection Limits Analysis of Iron Ores in Fused Bead	
Ni	20ppm	Fe ₂ O ₃	.01%
Co	10ppm	MgO	.01%
MgO	40ppm	Al ₂ O ₃	.01%
Al ₂ O ₃	40ppm	SiO ₂	.001%
SiO ₂	300ppm	P	.001%
CaO	10ppm	S	.001%
TiO ₂	20ppm	K ₂ O	.003%
MnO	20ppm	TiO ₂	.001%
Fe ₂ O ₃	50ppm	MnO	.0005%
Cu	50ppm	Co	.0005%
Zn	10ppm	Ni	.0005%
Cr	10ppm	Cu	.0003%
		Ca	.003%

Cost Per Element Analysed (per sample type)

Elements	Price	Unit	Elements	Price	Unit
1	5.67	Sample	11	13.13	Sample
2	6.20	Sample	12	13.78	Sample
3	7.20	Sample	13	14.44	Sample
4	8.20	Sample	14	18.69	Sample
5	9.20	Sample	15	15.75	Sample
6	10.20	Sample	16	16.40	Sample
7	11.20	Sample	17	17.06	Sample
8	12.20	Sample	18	17.71	Sample
9	13.20	Sample	19	18.38	Sample
10	12.46	Sample	20	19.03	Sample

Whole Rock Geochemistry from Fused Bead

This analysis reports all the major oxides in a geological matrix. Often referred to as "Whole Rock Analysis" Al₂O₃ BaO CaO Cr₂O₃ Fe₂O₃ K₂O MgO MnO Na₂O P₂O₅ SiO₂ SrO TiO₂ plus Loss On Ignition (LOI)
Price includes Standard Sample Preparation, Fused Bead Preparation and XRF Analysis

XRF Whole Rock Analysis	XRFWR	39.90	Sample
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Mineralogical Analysis

X-Ray Diffraction (XRD)

X-ray diffraction (XRD) is a versatile, non-destructive technique that reveals detailed information about the chemical composition and crystallographic structure of natural and manufactured materials.

This work is carried out at our Perth Assay Laboratory in Midvale, W.A.

Description	Code	Price	Unit
Quantitative XRD - 1 Week Turnaround	XRDQUANT1	POA	Sample
Quantitative XRD - 2 Week Turnaround	XRDQUANT2	POA	Sample
Qualitative XRD - 1 Week Turnaround	XRDQUAL1	POA	Sample
Qualitative XRD - 2 Week Turnaround	XRDQUAL2	POA	Sample
XRD Clay Analysis - 2 Week Turnaround	XRDCLAY2	POA	Sample

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Metallurgical Assays

Preparation

Feed Samples	Code	Price	Unit
Standard Jaw Crushing <3kg to nominal minus 6mm	JAWC	3.60	Sample
Drying and Pulverising of up to 3kg of Sample	PULV_SUBLM5	6.20	Sample
Waste Disposal (not applicable to pulp samples)	CTD	0.75	Sample
Solids Samples are prepared in dedicated preparation areas, segregated between high and low level samples			
Solids Samples	Code	Price	Unit
Preparation of Mill Sample Slurry (high and low level)	SLURRYPREP	63.00	Sample
Pressure Filtration of Slurry	FILTERP	9.38	Sample
Preparation of Mill Sample Filter Cake (high and low level)	CAKEPREP	31.50	Sample
Preparation of Mill Powder Sample (high and low level)	POWDERPREP	31.50	Sample
Pulverise and Ash Carbon Sample (high and low level)	PULV_ASH	39.90	Sample
Solution Samples	Code	Price	Unit
Preparation of Solution Sample (inc Solvent Extraction)	SOLNPREP	6.30	Sample

Chemical Analysis

Many of our analytical methods are applicable to metallurgical assaying. Most assays are conducted in duplicate or triplicate after preparation. Please see below some of the more commonly used methods. If you do not see what you require, please contact us, as we have many more techniques available than are listed here.

Description	Code	Price	Unit
40g Fire Assay / AAS Analysis LLD=0.01ppm Au - Duplicate, using High Grade Flux where required	FAF1/AAS01 (x2)	20.70	Sample
40g Fire Assay / AAS Analysis LLD=0.01ppm Au - Triplicate, using High Grade Flux where required	FAF1/AAS01 (x3)	31.05	Sample
1g Aqua Regia Digest / AAS Analysis of Ashed Carbon Sample - Duplicate	ADAR3/AAS01 (x2)	12.00	Sample
1g Aqua Regia Digest / AAS Analysis of Ashed Carbon Sample - Triplicate	ADAR3/AAS01 (x3)	18.00	Sample
AAS Analysis of extracted solution - Single	AAS01	2.00	Sample
AAS Analysis of extracted solution - Duplicate	AAS02	3.00	Sample
Nett Acid Generation Analysis (NAG) - Single	NAG	27.30	Sample
Cyanide Soluble Copper Analysis (CNSCu) - Single	CNSCU	16.80	Sample
FeO by Titration Method	FEOTITRA	105.00	Sample
Nickel by Dimethylglyoxime / Gravimetry	DMGNICON	154.00	Sample

Bullions / High Grade Analysis

Description	Code	Price	Unit
Gold Bullion Assay with Gold, Silver & Combined Base Metals reported separately	AUAGBUL	475.00	Sample
Copper on Copper Gravimetric Finish - Single	CUCUGRAV1	142.00	Sample
Copper by Short Iodide Method	CUIODIDE	113.00	Sample
Nickel by Dimethylglyoxime / Gravimetric Finish	DMGNICON	165.00	Sample

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Other Analyses / Services			
Description	Code	Price	Unit
Wet screen sample at 38um and Cyclosize -38um fraction	SCRNCYC	136.50	Sample
Dry Screening	SIZING	94.50	Hour
Wet Screening	SIZING	94.50	Hour
pH Determination	PH	12.46	Sample
Total Dissolved Solids Determination	TDS	12.46	Sample
Conductivity Measurement	CONDUCT	12.46	Sample
Specific Gravity Determination – Rock / Core Samples Modern Walker's Steelyard Method	SGROCK	15.00	Sample
Specific Gravity Determination – Rock / Core Samples Walker's Steelyard Method with Wax Coating	SGROCK	25.00	Sample
Specific Gravity Determination – Pulp Samples (Pycnometer method)	SGPULP	33.60	Sample

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